

Work Order ID 57980

April 21, 2010 9:58:07 AM



Page 1

Item ID: D4038-12

Accept



Setup

Start



Revision ID:

Item Name: Block

Stop



Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date: Tooling: Date:

Run

Start



QC:

Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
----------	--------------

D4038	B
-------	---

100



Bandsaw

Jeaspa Bandsaw

Memo

CUT BLANK 1.750" LONG

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

105



HAAS 1

HAAS CNC vertical machine #1

Memo

Mill as per Dwg and Folio FA886
DWG REV: B
FOLIO REV: AA

DEBURR

0.00

0.00

ark 10/04/24

4 8

ark 10/04/26

4 8

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Item ID: D4038-12

Accept



Setup Start



Revision ID:

Stop



Item Name: Block

Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

4/10/2010

4 0

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

MC 10/04/26

4 0

130



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

M 10/04/27

4 0

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Item ID: D4038-12

Accept



Setup Start



Revision ID:

Stop



Item Name: Block

Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

150



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

(4) (4) BL 10-4-27.

160



Packaging

Packaging

Identify as per dwg & Stock Location: 110

0.00

Memo

0.00

10/04/22 (4)

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/28 (4)
BL 10-4-27 (4)

Picklist Print

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Work Order ID: 57980



Parent Item: D4038-12



Parent Item Name: Block

Start Date: 23/04/2010

Required Date: 30/04/2010

Comments: Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B1.500X02.00 0		Purchased		No			f	9.5000	0.6989			



6061-T6 Bar 1.50 x 2.00

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT10	9.5	
110167	9.5	

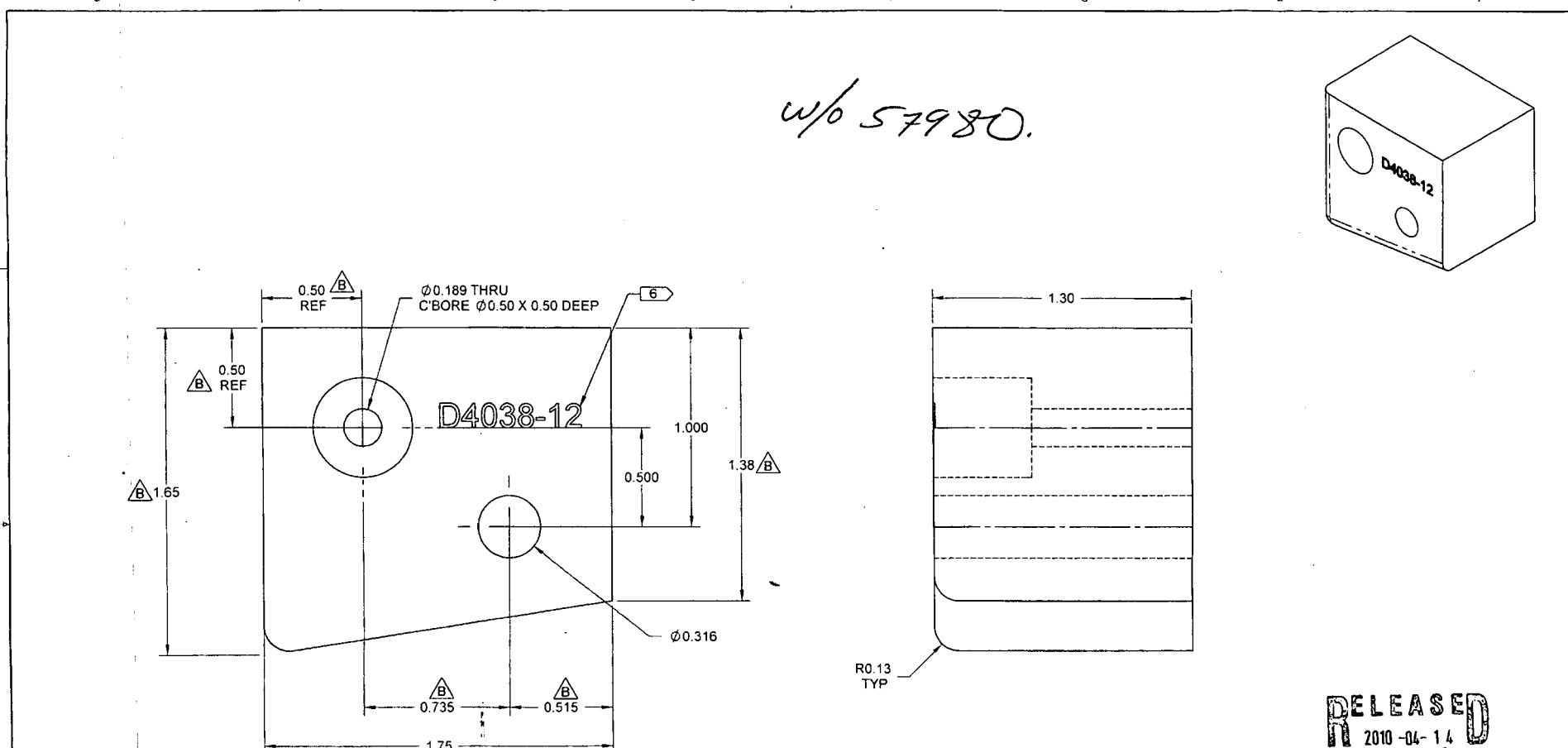
6989 24/04/2010

DART AEROSPACE LTD	Work Order:	57980
Description: BLOCK	Part Number:	D4038-12
Inspection Dwg:D4038 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>grd</i>	Audited by:	<i>MW</i>	Prototype Approval:	N/A
Date:	10/04/26	Date:	10/04/26	Date:	N/A



D4038-12 BLOCK

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) PER AMS-QQ-A-200/8 (OR AMS 4160) REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE P/N IN THIS AREA AS SHOWN TO MAX DEPTH OF 0.010 IN 0.12 HIGH LETTERS WITH MIN RADIUS TOOL OF 0.015
- 7) WEIGHT: 0.31 lbs

DESIGN	<i>AB</i>	DART AEROSPACE LTD
DRAWN	<i>AB</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AB</i>	DRAWING NO.
MFG. APPR.	<i>AB</i>	REV. B
APPROVED	<i>AB</i>	D4038
DE APPR.	<i>AB</i>	SHEET 14 OF 14
DATE	10.01.05	NTS
TITLE: BRACKET		
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